## LEXUS IS250/350/ISC & GS350/460/AWD (19" Forged) Preparation

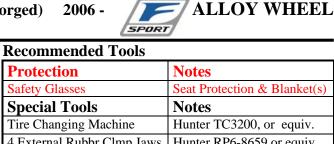
REAR

FRONT

"Tarantula" Grey PTR45-53081 PTR45-53082

'10 Spc.Ed.ISC Full-FaceGrey PTR45-30100 PTR45-30101 Original Full-Face Silver PTR45-30102 PTR45-30103

**Part Numbers:** 



Item #Quantity Reqd.Description11 per wheelF-SPORT Center Cap PTR45-30104 SilverAdditional Items Required For InstallationItem #Quantity Reqd.Description11 per wheel set (Required Sold Separately)Lugnut Kit w/ Spline Tool & 4 Wheel Locks & Key Tool87 per vehicle Matte Grey Tarantula Matte Grey Tarantula MDC P/N 0602-300131 per rear wheel GS350/460remd (recommended)Tire: Michelin Pilot Sport PS2 225/40ZR19 93Y XL Summer DT001-30090-MI41 per vheel GS350Tire: Michelin Pilot Sport A/S+ 226/40ZR19 93Y XL M+S (recommended)51 per wheel Consult EPC to verify app.Tire: Michelin Pilot Sport A/S+ 2013+ GS 30 MDC P/N 00602-30010 MDC P/N 00602-30010 MDC P/N 00602-30011 20	Kit Con		Description
2       0or2per vehicle       Forged AI Wheel 19" x 9" x 40         Hardware Bag Contents         Item #       Quantity Reqd.       Description         1       1 per wheel       F-SPORT Center Cap PTR45-53080 Grey, or PTR45-30104 Silver         Additional Items Required For Installation         Item #       Quantity Reqd.       Description         1       1 per wheel set or 1 per vehicle       Lugnut Kit w/ Spline Tool & 4 Wheel Locks & Key Tool         % sold Separatelyi       Matte Grey Tarantula Matte Grey Tarantula Matte Grey FullFace       PTR27-53080 Black for AWD PTR27-53090 Black for AWD PTR27-53000 Black for 10SE PTR27-30010 Chrome         2       1 per frontwheel IS250/350/ISC       Tire: Michelin Pilot Sport PS2 225/35ZR19 88Y XL Summer (recommended)         3       1 per rear wheel IS250/350/ISC       Tire: Michelin Pilot Sport PS2 25/35R19 96Y XL Summer (recommended)         4       1 per frontwheel GS350/460RWD (recommended)       Tire: Michelin Pilot Sport A/S+ 225/40ZR19 93Y XL Summer (recommended)         5       1 per wheel AWD GS350       Refer to Chart in Section 4.         6       As Required Consult EPC to verify app.       The Yessure Label         7       As Required Consult EPC to verify app.       The Yessure Label         8       1       Tire Pressure Label         8       1       Tire Pressure Label<			
Hardware Bag ContentsItem #Quantity Reqd.Description11 per wheelF-SPORT Center Cap PTR45-53080 Grey, or PTR45-30104 SilverAdditional Items Required For InstallationItem #Quantity Reqd.Description11 per wheel set or 1 per vehicle Mate Grey Tarantula Mate Grey Tarantula MD 1901-30091-MI31 per rear wheel I per rise Michelin Pilot Sport PS2 225/40ZR19 93Y XL Summer (recommended) DT001-30090-MI41 per rear wheel I per wheel AWD GS350Tire: Michelin Pilot Sport A/S+ 225/40ZR19 93Y	-		
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1I per wheelF-SPORT Center Cap PTR45-53080 Grey, or PTR45-30104 SilverAdditional Items Required For InstallationItem #Quantity Reqd.Description1I per wheel setLugnut Kit w/ Spline Tool & 4 Wheel Locks & Key Tool PTR27-53080 Black for RWD PTR27-53090 Black for AWD PTR27-53090 Black for AWD PTR27-53090 Black for AWD PTR27-53000 Black for 10SE PTR27-53000 Black for 225/35ZR19 88Y XL Summer (recommended) DT001-5309F-MI31 per frontwheel (recommended)Tire: Michelin Pilot Sport PS2 225/40ZR19 93Y XL Summer (recommended)41per frontwheel (recommended)Tire: Michelin Pilot Sport PS2 225/40ZR19 93Y XL Summer (recommended)51 per wheel (recommended)Tire: Michelin Pilot Sport A/S+ 225/40ZR19 93Y XL M+S (recommended)5A2013+ GS 350Refer to Chart in Section 4.6As Required (S350/460 RWD (2013+ GS 20)Tire Pressure Label7As Required (S350/460 MDC P/N 00602-30010) (AWD GS350Tire Pressure Label MDC P/N 00602-3001081Tire Pressure Label (MDC P/N 00602-30010)91Owners Manual Label MDC P/N 00602-3003091Vinyl Wheel Lock Pouch PPO PT276-06999 DIO 00602-06999111 (PPO only)Port Brochure 00276-00890		are Bag Conte	nts
Additional Items Required For InstallationItem #Quantity Reqd.Description11 per wheel setLugnut Kit w/ Spline Tool &(Required & Sold Separately)1 per vheicle Matte Grey Tarantula Matte Grey Tarantula (recommended)PTR27-53080 Black for AWD PTR27-53000 Black for AWD PTR27-53000 Black for AWD S352K19 961X L Summer GS350/460RWD GS350/460RWD GS350/460RWD C25/35R19 961X L Summer (recommended)41per frontwheel (recommended)Tire: Michelin Pilot Sport PS2 225/40ZR19 93Y XL M+S (recommended)51per wheel (recommended)Tire: Michelin Pilot Sport A/S+ 225/40ZR19 93Y XL M+S (recommended)5A2013+ GS 350Refer to Chart in Section 4.6As Required (recommended)Tire S2006-2012 P/N 42607-30060 2014+IS P/N 42607-3006081Tire Pressure Label (GS350/460 MDC P/N 00602-30011 (MDC P/N 00602-30010)9 <td>Item #</td> <td>Quantity Reqd.</td> <td></td>	Item #	Quantity Reqd.	
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<ul> <li>k Sold Separately)</li> <li>Matte Grey Tarantula Matte Grey Tarantula Matte Grey FullFace Silver Full Face</li> <li>2</li> <li>1 per frontwheel IS250/350/ISC</li> <li>225/350/ISC</li> <li>225/350/ISC</li> <li>225/350/ISC</li> <li>225/350/ISC</li> <li>225/350/ISC</li> <li>225/350/ISC</li> <li>225/350/ISC</li> <li>225/350/ISC</li> <li>225/350/ISC</li> <li>255/35R19 88Y XL Summer (recommended)</li> <li>DT001-5309F-MI</li> <li>3</li> <li>1 per rear wheel</li> <li>Tire: Michelin Pilot Sport PS2</li> <li>255/350/ISC</li> <li>255/35R19 96Y XL Summer (recommended)</li> <li>DT001-5309R-MI</li> <li>4</li> <li>1 per frontwheel GS350/460RWD</li> <li>225/40ZR19 93Y XL Summer (recommended)</li> <li>DT001-30090-MI</li> <li>5</li> <li>1 per wheel</li> <li>Tire: Michelin Pilot Sport A/S+ AWD GS350</li> <li>225/40ZR19 93Y XL M+S (recommended)</li> <li>DT001-30091-MI</li> <li>5A</li> <li>2013+ GS 350</li> <li>Refer to Chart in Section 4.</li> <li>6</li> <li>As Required</li> <li>Tire: Pinst in Section 4.</li> <li>6</li> <li>As Required</li> <li>Tire Pressure Label</li> <li>IS250/350/ISC</li> <li>GS350/460</li> <li>MDC P/N 00602-30010</li> <li>AWD GS350</li> <li>MDC P/N 00602-30011</li> <li>2013+GS350 RWD</li> <li>MDC P/N 00602-300130</li> <li>9</li> <li>1</li> <li>Owners Manual Label MDC P/N 00602-30062</li> <li>10</li> <li>1</li> <li>(PPO only)</li> <li>Port Brochure 00276-00890</li> </ul>	1	1 per wheel set	Lugnut Kit w/ Spline Tool &
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31 per rear wheel IS250/350/ISC GS350/460rcmdTire: Michelin Pilot Sport PS2 255/35R19 96Y XL Summer DT001-5309R-MI41per frontwheel GS350/460RWD (recommended)Tire: Michelin Pilot Sport PS2 225/40ZR19 93Y XL DT001-30090-MI51per wheel (recommended)Tire: Michelin Pilot Sport A/S+ 225/40ZR19 93Y XL DT01-30091-MI5A2013+ GS 350 (recommended)Refer to Chart in Section 4.6As Required Consult EPC to verify app.Balance Weights Stick-on Type 2013+ GS P/N 42607-300607As Required Consult EPC to verify app.Tire Pressure Label MDC P/N 00602-53085 MDC P/N 00602-3001081Tire Pressure Label MDC P/N 00602-3001091Owners Manual Label MDC P/N 00602-35062101Vinyl Wheel Lock Pouch PPO PT276-06999 DIO 00602-06999111 (PPO only)Port Brochure 00276-00890			
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GS350/460rcmd         DT001-5309R-MI           4         1per frontwheel GS350/460RWD         Tire: Michelin Pilot Sport PS2           225/40ZR19 93Y XL Summer (recommended)         DT001-30090-MI           5         1per wheel AWD GS350         Tire: Michelin Pilot Sport A/S+ 225/40ZR19 93Y XL M+S           6         As Required         Balance Weights Stick-on Type 3M TN-2023 or equivalent.           7         As Required Consult EPC to verify app.         Tire Pressure Label           8         1         Tire Pressure Label           1S250/350/ISC GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30010           9         1         Owners Manual Label MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch PPO PT276-06999           11         1 (PPO only)         Port Brochure 00276-00890	3	-	-
4       1per frontwheel GS350/460RWD (recommended)       Tire: Michelin Pilot Sport PS2 225/40ZR19 93Y XL Summer DT001-30090-MI         5       1per wheel AWD GS350       Tire: Michelin Pilot Sport A/S+ 225/40ZR19 93Y XL M+S (recommended)         5A       2013+ GS 350       Refer to Chart in Section 4.         6       As Required       Balance Weights Stick-on Type 3M TN-2023 or equivalent.         7       As Required Consult EPC to verify app.       TPMS 20 degree angle, Single 2006-2012 P/N 42607-30060 2014+IS P/N 42607-30060         8       1       Tire Pressure Label         IS250/350/ISC GS350/460       MDC P/N 00602-30010 AWD GS350         9       1       Owners Manual Label MDC P/N 00602-30130         9       1       Vinyl Wheel Lock Pouch PPO PT276-06999 DIO 00602-06999         11       1 (PPO only)       Port Brochure 00276-00890			
GS350/460RWD (recommended)         225/40ZR19 93Y XL         Summer DT001-30090-MI           5         1per wheel AWD GS350         Tire: Michelin Pilot Sport A/S+ 225/40ZR19 93Y XL         M+S (recommended)           5A         2013+ GS 350         Refer to Chart in Section 4.           6         As Required         Balance Weights Stick-on Type 3M TN-2023 or equivalent.           7         As Required         TPMS 20 degree angle, Single 2006-2012 P/N 42607-30060           8         1         Tire Pressure Label           IS250/350/ISC         MDC P/N 00602-53085           GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30012           9         1         Owners Manual Label MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch PPO PT276-06999           11         1 (PPO only)         Port Brochure 00276-00890	1		
Interview          Interview <thinterview< th=""> <thinterview< th=""> <thi< td=""><td>4</td><td></td><td></td></thi<></thinterview<></thinterview<>	4		
5         Iper wheel AWD GS350         Tire: Michelin Pilot Sport A/S+ 225/40ZR19 93Y XL M+S           5A         2013+ GS 350         Refer to Chart in Section 4.           6         As Required         Balance Weights Stick-on Type <b>3M TN-2023</b> or equivalent.           7         As Required         TPMS 20 degree angle, Single 2006-2012 P/N 42607-30060           8         1         Tire Pressure Label           IS250/350/ISC         MDC P/N 00602-53085           GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30130           9         1         Owners Manual Label MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch PPO PT276-06999           11         1 (PPO only)         Port Brochure 00276-00890			
AWD GS350 (recommended)       225/40ZR19 93Y XL M+S DT001-30091-MI         5A       2013+ GS 350       Refer to Chart in Section 4.         6       As Required       Balance Weights Stick-on Type 3M TN-2023 or equivalent.         7       As Required       TPMS 20 degree angle, Single Consult EPC to verify app.         2013+ GS P/N 42607-30060       2013+ GS P/N 42607-30060         8       1       Tire Pressure Label         IS250/350/ISC       MDC P/N 00602-53085         GS350/460       MDC P/N 00602-30010         AWD GS350       MDC P/N 00602-30010         AWD GS350       MDC P/N 00602-30130         9       1       Owners Manual Label MDC P/N 00602-35062         10       1       Vinyl Wheel Lock Pouch PPO PT276-06999         11       1 (PPO only)       Port Brochure 00276-00890	5		
(recommended)         DT001-30091-MI           5A         2013+ GS 350         Refer to Chart in Section 4.           6         As Required         Balance Weights Stick-on Type 3M TN-2023 or equivalent.           7         As Required         TPMS 20 degree angle, Single 2006-2012 P/N 42607-30021           7         As Required         2013+ GS P/N 42607-30060           8         1         Tire Pressure Label           IS250/350/ISC         MDC P/N 00602-53085           GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label           MDC P/N 00602-35062         10           1         PPO PT276-06999           10         1           1         (PPO only)           Port Brochure 00276-00890	5	-	
5A       2013+ GS 350       Refer to Chart in Section 4.         6       As Required       Balance Weights Stick-on Type 3M TN-2023 or equivalent.         7       As Required       TPMS 20 degree angle, Single 2006-2012 P/N 42607-30021         7       As Required       TPMS 20 degree angle, Single 2006-2012 P/N 42607-30060         8       1       Tire Pressure Label         IS250/350/ISC       MDC P/N 00602-53085         GS350/460       MDC P/N 00602-30010         AWD GS350       MDC P/N 00602-30011         2013+GS350 RWD       MDC P/N 00602-30130         9       1       Owners Manual Label MDC P/N 00602-35062         10       1       Vinyl Wheel Lock Pouch PPO PT276-06999         11       1 (PPO only)       Port Brochure 00276-00890			
3M TN-2023 or equivalent.           7         As Required Consult EPC to verify app.         TPMS 20 degree angle, Single 2006-2012 P/N 42607-30060 2013+ GS P/N 42607-30060           8         1         Tire Pressure Label           IS250/350/ISC         MDC P/N 00602-53085           GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch PPO PT276-06999           11         1 (PPO only)         Port Brochure 00276-00890	5A		
3M TN-2023 or equivalent.           7         As Required Consult EPC to verify app.         TPMS 20 degree angle, Single 2006-2012 P/N 42607-30060           8         1         Tire Pressure Label           IS250/350/ISC         MDC P/N 00602-53085           GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch PPO PT276-06999           11         1 (PPO only)         Port Brochure 00276-00890	6	As Required	Balance Weights Stick-on Type
Consult EPC to verify app.         2006-2012 P/N 42607-33021           2013+ GS P/N 42607-30060         2014+IS P/N 42607-30060           8         1         Tire Pressure Label           IS250/350/ISC         MDC P/N 00602-53085           GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label           MDC P/N 00602-35062         MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch           PPO PT276-06999         DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890		•	3M TN-2023 or equivalent.
verify app.         2013+ GS P/N 42607-30060 2014+IS P/N 42607-30060           8         1         Tire Pressure Label           IS250/350/ISC         MDC P/N 00602-53085           GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch PPO PT276-06999           11         1 (PPO only)         Port Brochure 00276-00890	7	As Required	TPMS 20 degree angle, Single
2014+IS P/N 42607-30060           8         1         Tire Pressure Label           IS250/350/ISC         MDC P/N 00602-53085           GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label           MDC P/N 00602-35062         MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch           PPO PT276-06999         DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890			
8         1         Tire Pressure Label           IS250/350/ISC         MDC P/N 00602-53085           GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label           MDC P/N 00602-35062         MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch           PPO PT276-06999         DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890		verify app.	
IS250/350/ISC         MDC P/N 00602-53085           GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label           MDC P/N 00602-35062         MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch           PPO PT276-06999         DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890			
GS350/460         MDC P/N 00602-30010           AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label           MDC P/N 00602-35062         MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch           PPO PT276-06999         DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890	8	-	
AWD GS350         MDC P/N 00602-30011           2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label           MDC P/N 00602-35062         MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch           PPO PT276-06999         DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890			
2013+GS350 RWD         MDC P/N 00602-30130           9         1         Owners Manual Label           MDC P/N 00602-35062         MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch           PPO PT276-06999         DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890			
9         1         Owners Manual Label           MDC P/N 00602-35062         MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch           PPO PT276-06999         DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890			
MDC P/N 00602-35062           10         1         Vinyl Wheel Lock Pouch PPO PT276-06999 DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890	0		
10         1         Vinyl Wheel Lock Pouch PPO PT276-06999 DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890	9	1	
PPO PT276-06999           DIO 00602-06999           11         1 (PPO only)           Port Brochure 00276-00890	10	1	
DIO 00602-06999           11         1 (PPO only)         Port Brochure 00276-00890	10	1	5
11         1         (PPO only)         Port Brochure 00276-00890			
	11	$1 (\mathbf{PPO} \text{ only})$	
Conflicts		• • • • • • •	1 oft Diochaic 002/0-00090

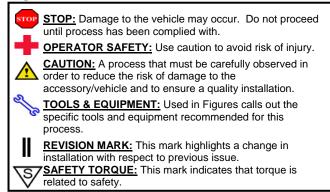
Protection	Notes
Safety Glasses	Seat Protection & Blanket(s)
Special Tools	Notes
Tire Changing Machine	Hunter TC3200, or equiv.
4 External Rubbr Clmp Jaws	Hunter RP6-8659 or equiv.
Wheel Balancing Machine	Hunter GSP9700 or equiv.
Centering Cone, Back Side	Hunter 192-52-2 or equiv
Wing Nut	Hunter <b>76-371-3</b> or equiv.
4.5 inch Cup w/ Sleeve	Hunter <b>175-353-1</b> or equiv.
4.5 inch protector Sleeve	Hunter <b>106-82-2</b> or equiv.
Foot Brake Application Tool	Snap-on B240A or equiv.
Lexus Diagnostic Tester or	Software Version 13.2a or
Techstream Device	newer required.
Tire Press. Warning System	00002-TTPWS or equiv.
Installation Tools	Notes
Lug Nut Wrench	21 mm wrench flat
Rubber Mallet	Clean Lint-free Cloth
Torque Wrench	20-150 ft-lbf (27-204 N-m)
Torque Wrench	30-150 in-lbf (3.3-17 N-m)
Sockets: Deep well thin wall	11mm and 21 mm
4 inch extension	For TPMS torque wrench
Nylon Panel Removal Tool	Toyota SST # 00002-06001-01
Valve Stem Removal Tool	Schraeder Valve Type
Wire Brush	Hand held size
Special Chemicals	Notes
Special Chemicals	
Tire Lube Cleaner (for rework if needed)	Myers or equivalent

Applicable to IS250/IS350, ISC, GS350/460, AWD GS350

Item #	Accessory
1	F-SPORT 19" Alloy Wheel & 19" Tire
2	F-SPORT Wheel Lugs/Locks
Vehicle	Service Parts (May be required for reassembly)

		(maj de requirea for reassemerj)
Item #	Quantity Reqd.	Description
1	0-4 as needed	Valve Stem Grommet Fit Kit
		P/N 04423-33030 / -0E010
2	0-4 as needed	TPMS 20 degree angle
	consult EPC	P/N 42607-33021 / -30060
3	0-4 as needed	Valve Stem Cap <b>90942-05037</b>

#### Legend



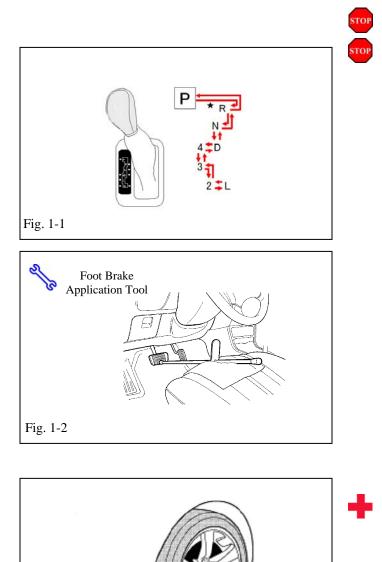
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your local dealer for a copy of this document.



## 1. Vehicle Preparation.

(a) Firmly apply parking brake.

SPORT

(b) Put automatic transmission in "P".(Fig. 1-1).Put manual transmission in "R".

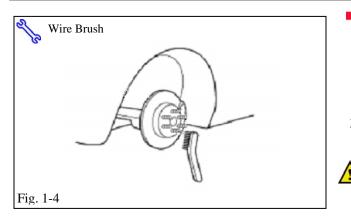
**ALLOY WHEEL** 

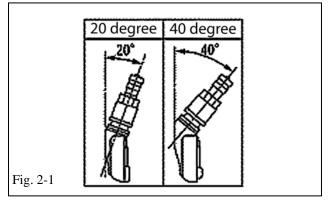
- (c) Add seat protection (blanket) and apply foot brake using foot brake application tool.
  - (Fig. 1-2).
- (d) Lift vehicle.

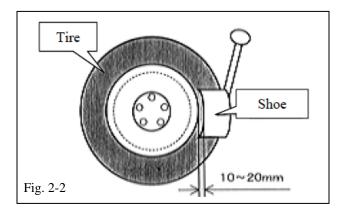
(e) Remove OE wheel and tire assembly from vehicle (Fig. 1-3). Wear safety glasses while removing wheels.

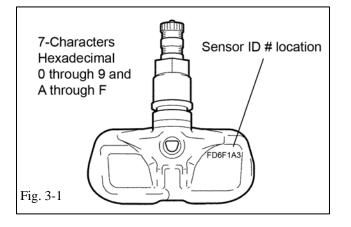
Fig. 1-3

LEXUS IS250/350/ISC &	: GS350/460/AWD (19"	Forged)	2006
Procedure	F-SPORT Technical Suppor	t (800) 423-168	30









(f) If required, remove any corrosion on the mounting surface of the vehicle with a wire brush. Wear safety glasses to protect against any debris. (Fig. 1-4).

ALLOY WHEEL

2. Remove Tire Pressure Monitor Valve Sub-assembly.

SPOR

▲ NOTE: 20 degree Tire Pressure Sensors MUST stay with same vehicle!

> 40 degree sensors are NOT re-used on ANY Accessory Alloy Wheels! (Fig. 2-1)

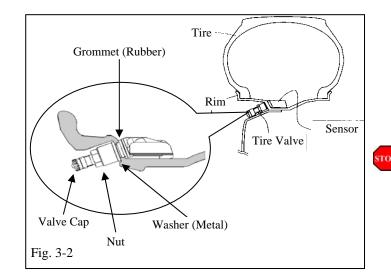
- (a) Remove the valve core and release pressure from the tire.
- (b) Remove the nut and washer and let the pressure sensor drop inside the tire.
- (c) Carefully separate the upper tire bead from the wheel rim. (Fig. 2-2).

**NOTE:** Be careful not to damage the tire pressure monitor due to interference between the sensor and tire bead.

- (d) Remove the sensor from the tire and remove the bead on the lower side as in the usual tire removal operation.
- (e) Dismount OE tire from the OE wheel.

## 3. Install Tire Pressure Monitor Sensor (TPMS) Sub-assembly into TRD Accessory Wheels.

(a) If previously removed sensor is 20 degree sensor, proceed to step 3 (c). If previously removed sensor is 40 degree sensor, you must install new 20 degree sensors into accessory wheels. When installing new 20 degree sensors, you MUST record sensor ID codes for all 4 wheels and register these 4 new ID codes (Fig. 3-1) with the vehicle ECU. Each sensor has a unique sensor ID code. The



sensor ID code is a 7-characterhexadecimal string comprised of numbers0 through 9 and letters A through F. SeeFig 3-1 for example code and location.

SPORT

ALLOY WHEEL

- (b) IMPORTANT! Record all four new TPMS ID codes onto a sheet of paper or in a shop notebook. These MUST be programmed into the vehicle ECU later in step 10.
  - (c) Check that the wheel valve hole is clean and free of sharp edges or burrs.
  - (d) Visually check that there is no deformation or damage on the tire pressure monitor valve sub-assembly. Check that the grommet, washer, and nut are all clean and good.
- **NOTE**: Change grommet to a new one <u>ONLY IF</u> the grommet is or was damaged. A damaged grommet is NOT re-usable.
- (e) Insert the tire pressure monitor valve subassembly into the wheel valve hole from the inside of the rim and bring the valve stem to the outside. (Fig. 3-2).
- (f) Insert the tire pressure monitor valve subassembly so that the sensor ID number and text is visible. See Fig. 3-1 & 3-2.

**NOTE:** Incorrect orientation of pressure monitor sub-assembly may cause damage and prevent signal transmission during high-speed running.

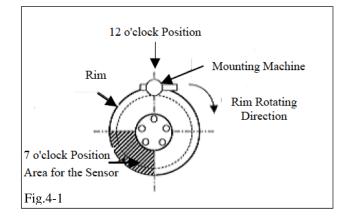
(g) Install the washer on the outside of the wheel and secure with the nut.

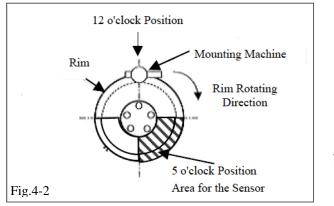
Torque the nut to 4.0 N·m (36 in·lbf)

Procedure

F-SPORT Technical Support (800) 423-1680

	IS	250/350/ISC	GS350/4	60	AWD GS350
Front	2 88Y DT0	Michelin ot Sport PS2 25/35ZR19 / XL Summer 001-5309F-MI 9" x 8" Wheel	Michelir Pilot Sport 225/40ZR 93Y XL Sun <b>DT001-3009</b> on 19" x 8" V	PS2 19 nmer <b>0-MI</b>	Michelin Pilot Sport A/S + 225/40ZR19 93Y XL M+S <b>DT001-30091-MI</b> on 19" x 8" Wheel
Rear	2 96Y DT0	Michelin ot Sport PS2 55/35ZR19 ′ XL Summer 01-5309R-MI 9″ x 9″ Wheel	Michelir Pilot Sport 255/35ZR 96Y XL Sun <b>DT001-5309</b> on 19" x 9" V	PS2 19 nmer <b>R-MI</b>	Michelin Pilot Sport A/S + 225/40ZR19 93Y XL M+S <b>DT001-30091-MI</b> on 19" x 8" Wheel
		2013+	GS350	201	3+ AWD GS350
Fron	t	235/40R Summe on 19" x 8	er Tire	A	85/40R19 96V Il-SeasonTire 19" x 8" Wheel
Rear		265/35R Summe on 19" x 9	er Tire	A	85/40R19 96V ll-SeasonTire 19" x 8" Wheel





# 4. Tire Mounting.

Refer to charts on left for Tire & Wheel fitment.

ALLOY WHEEL

**!** IMPORTANT: The rear 19 x 9 wheel is a <u>Reverse Mount Wheel</u> !

SPORT

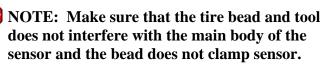
Also Michelin PS2 Tires have an inside and an outside! You must ensure that the outside faces out! Side is indicated on the tire sidewall.

- (a) Remove Tire Decals from tire tread prior to mounting. Check <u>all</u> tires for direction.
- (b) Use tire lube on tire beads, and bead locations on wheel, prior to mounting the tire.
- (c) Position the wheel on the mounting machine with the sensor at ~ 7 o'clock position (shaded area in Fig. 4-1)

Mount/dismount head is considered as 12 o'clock

- (d) Mount the lower tire bead.
- **NOTE:** If the sensor is positioned outside this area, it may generate interference with the tire bead, possibly causing damage to the sensor.
- (e) Re-position the wheel on the mounting machine with the sensor at ~ 5 o'clock position (shaded area in Fig. 4-2)
- (f) Mount upper tire bead.

Rear



To seat tire beads, inflate tire beyond 35 PSI but not more the than 40 PSI. If tire bead is not seated when pressure registers 40 PSI, deflate the tire and re-inflate to seat the

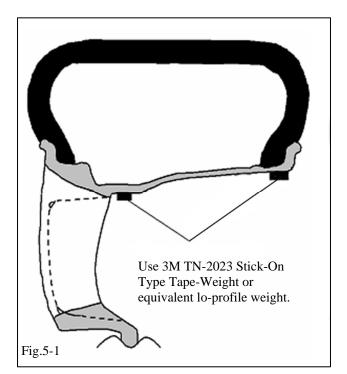
beads. Regulate tire pressure to:

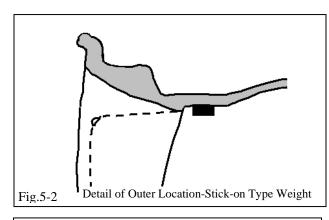
7	0	7
1	SI	1
0	$\nabla$	
	v	

	IS25	0/350/ISC	GS35	50/460	AWD GS350
Front		35 psi	39	psi	41 psi
Rear		38 psi	35	psi	41 psi
		2013 GS	\$350	2013	AWD GS350
Front		35	psi		35 psi

36 psi

36 psi







(g) Be sure to Re-Check torque on TPMS nuts, and install valve stem caps.

SPORT

**ALLOY WHEEL** 

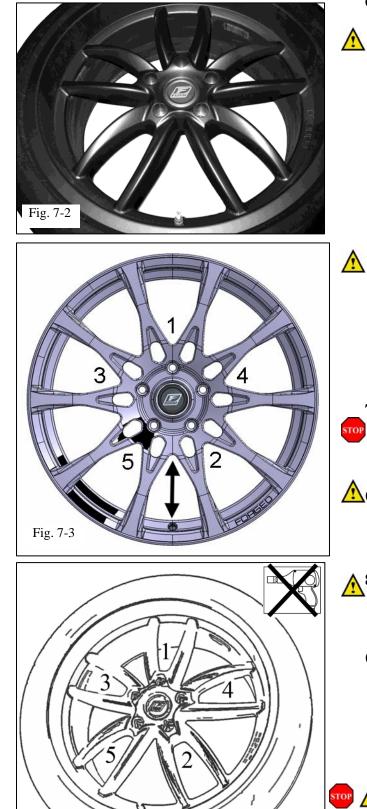
## 5. Wheel Balancing.

- **NOTE:** Application temperature for stick-on type weight is above 50°F (10°C).
- (a) Mount wheel/tire on wheel balance machine and balance in DYNAMIC MODE. Enable the LOAD ROLLER, if applicable, to ensure proper bead seating. Use **3M TN-2023** or equivalent stick-on type tape weights. (Figs. 5-1 & 5-2).
- (b) Prior to mounting stick-on weight, wipe down the weight mounting location on wheel with a clean lint-free dry cloth. Ensure that the location is clean and dry. Apply stick-on type weights at perimeter location identified by dynamic balance machine, as shown. Use a rubber mallet, if required, to achieve complete adhesion of stickon type weight(s).

**NOTE:** Maximum stick-on type weight is **100 g** (3.5 oz.) inner and **100 g** (3.5 oz.) outer. If removal and replacement of stick-on type weight is necessary, then remove the weight using a nylon removal tool. Clean the surface with a clean cloth using locally approved cleaning solution. Wipe the surface dry before reapplying new weight(s). (DO NOT RE-USE STICK-ON WEIGHTS.)

(c) Re-spin the wheel on the machine with LOAD ROLLER DISABLED (if applicable) and note the indicated remaining unbalance. The maximum permitted unbalance is 6 g (0.21 oz.) at inner and 6 g (0.21 oz) at outer location. If the indicated unbalance is not within permissible limit, add required additional balance weights, within specification, and re-spin the tire/wheel assembly.

Page 6 of 13



## 6. Tire Identification Number (TIN) Recording

SPORT

**ALLOY WHEEL** 

For PPO - Record ALL 4 Tire Identification Numbers (TINs) from the 4 new tires installed onto the vehicle. Record these TINs with the Vehicle Identification Number (VIN) on form F-SPORT\_IS\_19in\_Tire\_ID\_Numbers\_RevA.xls F-SPORT\_GS\_19in\_Tire\_ID\_Numbers\_RevA.xls The TIN for the tire is a 12-character string located after the "DOT" symbol on the sidewall of the tire. Refer to **PPO Bulletin** as needed.

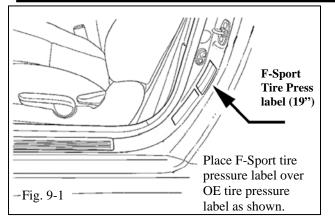
**For DIO** - Record **ALL 4** Tire Identification Numbers (TINs) from the **4** new tires installed onto the vehicle. Record these TINs with the Vehicle Identification Number (VIN). Provide the tire information to your tire vendor as required by law.

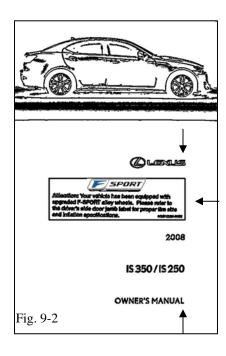
#### 7. Center Cap Installation.

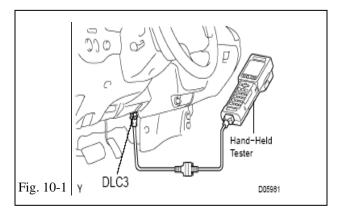
**IMPORTANT!** Be sure to install center caps <u>BEFORE</u> installing wheels onto vehicle!

- (a) Install caps into wheels as shown in Fig. 7-1. Be sure to orient the F-Sport text relative to the valve hole as shown. (Fig. 7-2 or Fig. 7-3)
- 8. Vehicle Wheel / Tire Installation. CAUTION: be sure not to scratch calipers when installing wheels, especially over F-SPORT calipers!
  - (a) Install wheel/tire assemblies onto vehicle. Hand start the provided lug nuts. Install one wheel lock per wheel (not including spare) at the number 1 position, opposite valve stem (Fig.7-3 or Fig. 8-1). Tighten lug nuts in sequence 1 through 5 (Fig. 8-1). Ensure that the socket does not scuff the wheels. <u>DO NOT use an Impact Gun to install or remove or damage may occur to Lugnuts!</u> Air ratchets are OK. Torque to 103N·m (76 ft-lbf) using a torque wrench. Afterwards, remove vehicle from lift.

Fig. 8-1







## 9. Tire Pressure Labels

 (a) Clean the surface and a small area around the OE tire pressure label located on the driver's side door jamb.

**ALLOY WHEEL** 

(b) Affix the 19 inch tire pressure label
(MDC P/N 00602-53085) IS250/350/ISC
(MDC P/N 00602-30010) GS350/460
(MDC P/N 00602-30011) AWD GS350
(MDC P/N 00602-30130) 2013+ GS350

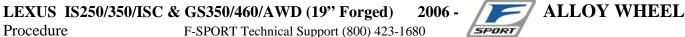
SPORT

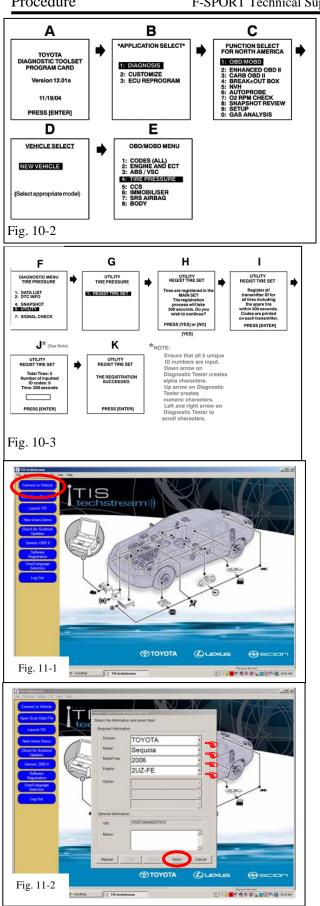
directly over the OE tire pressure label. (Fig. 9-1). DO NOT cover the passenger/cargo capacity information text.

- (c) Install Owner's Manual Label
  (MDC P/N 00602-35062) onto front cover of owner's manual. (Fig. 9-2) NOTE: Be sure NOT to cover any existing text or information. Line up right side of label with text stack as shown by arrows in Fig. 9-2. Center label vertically between LEXUS & year text as shown.
- 10. TPMS Transmitter ID Registration
   Perform ONLY when replacing sensors.
   Skip to step 12 if re-using same 20 degree sensors.
   Skip to Step 11 if using a Techstream Device.
  - (a) Complete this section after all four wheels have been installed.
  - (b) Connect the hand-held tester to DLC3. (Fig. 10-1)

**A**c) Turn the ignition switch to the ON position.

- (d) Turn on Tester and Select UTILITY REGIST TIRE following the hand-held tester screen prompts. (Fig. 10-2 & Fig. 10-3)
- (e) Input the TPMS ID codes (ID1 to ID4) from Step 3(b) using the hand-held tester to transmit them to the tire pressure monitor ECU. NOTE: Spare does NOT have TPMS.





- (f) Make sure that the ID transmission condition "SUCCEEDED" is achieved.
- (g) Confirm all the tire pressures are set to values recommended on the tire pressure label (Section 9.) for this vehicle.

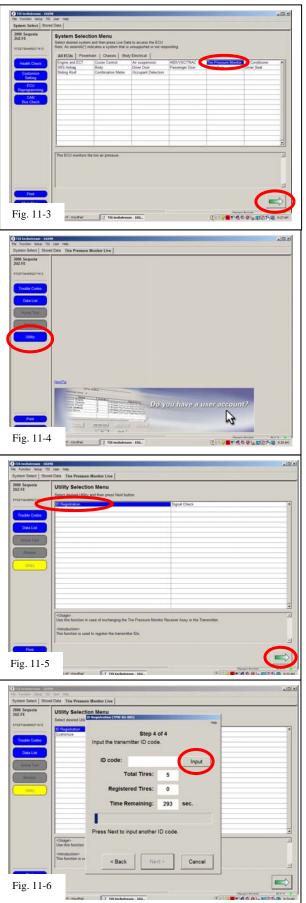


**NOTE:** If this process is not completed within 5 minutes, the transmitter will return to normal operation mode and the process will need to be started over at step **10** (d).

## 11. TPMS Transmitter ID Registration Using Techstream.

- (a) Connect the Techstream to DLC3, as in Fig. 10-1.
- (b) Turn the ignition switch to ON position (do not start the vehicle) then turn the Techstream ON.
- (c) Start the Techstream application by clicking on the shortcut located on the Desktop.
- (d) Click "Connect to Vehicle" button. (Fig. 11-1)
- (e) Confirm that the information displayed on the Vehicle Connection Wizard is correct. If not, make the appropriate selections from the Drop Down Menus then click "Next". (Fig. 11-2)

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(f) Select "Tire Pressure Monitor" then click the green arrow located on the bottom right. (Fig. 11-3)

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(g) Select "**UTILITY**" to begin input of new TPMS ID codes (Fig. 11-4).

(h) Select "**ID Registration**" then click the green arrow located at the bottom right corner. (Fig. 11-5)

(i) Select "Next" for Steps 1 through 3. Select "Input" in Step 4 to begin TPMS ID registration. (Fig. 11-6)

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(j) Input the TPMS ID code then click "OK"Repeat the same procedure for all other TPMS ID codes. (Fig. 11-7)

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- **NOTE:** If this process is not completed within 5 minutes, the transmitter will return to normal operation mode and process will need to be started over at step **11** (g).
- (k) After all TPMS ID numbers have been registered, "ID Registration is complete" text should be displayed. Click "Exit" to finish the registration process. (Fig. 11-8)
- Select "DATA LIST" to view and confirm the TPMS ID numbers have been correctly registered (Fig 11-9).

## 12. Breakdown of OE Wheel & Tire Assembly

#### For PPO

- (a) Sort product properly according to local regulations.
- (b) Take-Off Tires get picked up by Dealer Tire.
- (c) Take-Off Wheels get salvaged according to local regulations.

#### For DIO

(a) Sort product properly according to local regulations.

## 13. Lugnut Tool Placement.

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**PPO/DIO** Place the Spline-Drive Lugnut Tool and Lock Key Tool along with the lock instruction card into vinyl pouch (PPO# PT276-06999 / DIO# 00602-06999) and secure inside tool bag in trunk. If there is no tool bag, securely place in the trunk compartment next to the tire iron. Place all associated wheel lock paperwork into vehicle glove compartment (use Port Brochure Ziplock Bag if available). Zip tie may be discarded.

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# **14. Pre Delivery Service** Perform the PDS procedure for The Tire Pressure Warning Set Switch.

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cklist: these	points MUST	be checked to	ensure a quality	v installation.

Checklist: these points <b>MUST</b> be checked to ensure a	quality installation.	
Check:	Look For:	
Accessory Function Checks		
Inspect lug nuts.	Ensure five lug nuts must be installed on each wheel.	
Lug nut tightness.	Ensure Torque is 103N·m (76 ft-lbf)	
Lug nut tool placement.	Ensure Lugnut Tool is in the appropriate location i vehicle.	
Tire Pressure Labels	Ensure Tire Pressure Label and Owner's Manual Labels are in place.	
Correct Tire Pressure	Ensure tire pressure is set to the value specified on the F-Sport Tire Pressure Label.	
Tire Identification Numbers	<ul> <li>PPO: Ensure all 4 accessory Tire Identification Numbers are recorded with the Vehicle Identification Number on the respective sheet</li> <li>F-SPORT_IS_19in_Tire_ID_Numbers_RevA.xls</li> <li>F-SPORT_GS_19in_Tire_ID_Numbers_RevA.xls</li> <li>F-SPORT_AWD_GS_19in_Tire_ID_Numbers_RevA.xls</li> <li>Refer to CAD PPO Bulletin as needed.</li> </ul>	
	<b>DIO</b> : Provide the tire information to your tire vendor as required by law.	
Center Caps	Verify center caps are securely in place on all 4 wheels. Also verify that they are in the correct orientation.	
Wheel Locks	Verify Wheel Lock Key Tool is in the appropriate location in vehicle and paperwork is placed into vehicle glove compartment.	
<ul> <li><u>Vehicle Appearance Check</u></li> <li>After accessory installation and removal of protective cover(s), perform a visual inspection.</li> </ul>	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.	